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This book explores the domain of reliability engineering in the context of machine tools. Failures of machine tools not only jeopardize users' ability to meet their due date commitments but also lead to poor quality of products, slower production, down time losses etc. Poor reliability and improper maintenance of a machine tool greatly increases the life cycle cost to the user. Thus, the application area of the present book, i.e. machine tools, will be equally appealing to machine tool designers, production engineers and maintenance managers. The book will serve as a consolidated volume on various dimensions of machine tool reliability and its implications from manufacturers and users point of view. From the manufacturers' point of view, it discusses various approaches for reliability and maintenance based design of machine tools. In specific, it discusses simultaneous selection of optimal reliability configuration and maintenance schedules, maintenance optimization under various maintenance scenarios and cost based FMEA. From the users' point of view, it explores the role of machine tool reliability in shop floor level decision-making. In specific, it shows how to model the interactions of machine tool reliability with production scheduling, maintenance scheduling and process quality control.

The purpose of this book is to develop capacity building in strategic and non-strategic machine tool technology. The book contains chapters on how to functionally reverse engineer strategic and non-strategic computer numerical control machinery. Numerous engineering areas, such as mechanical engineering, electrical engineering, control engineering, and computer hardware and software engineering, are covered. The book offers guidelines and covers design for machine tools, prototyping, augmented reality for machine tools, modern communication strategies, and enterprises of functional reverse engineering, along with case studies. Features Presents capacity building in machine tool development Discusses engineering design for machine tools Covers prototyping of strategic and non-strategic machine tools Illustrates augmented reality for machine tools Includes Internet of Things (IoT) for machine tools

Offering complete coverage of the technologies, machine tools, and operations of a wide range of machining processes, Machining Technology presents the essential principles of machining and then examines traditional and nontraditional machining methods. Available for the first time in one easy-to-use resource, the book elucidates the fundamentals, basic elements, and operations of the general purpose machine tools used for the production of cylindrical and flat surfaces by turning, drilling and reaming, shaping and planing, milling, boring, broaching, and abrasive processes.

A proven process for machine tool selection, installation, and maintenance Written by an engineer with many years of experience in the industry, this practical guide provides a systematic approach to acquiring and setting up machine tools efficiently and cost-effectively. Machine Tools: Specification, Purchase, and Installation delivers a step-by-step plan for choosing the appropriate machine tool to meet your company's requirements and building the foundation that fits the specialized tool and the environment in which it will operate. Real-world examples and helpful checklists are included. Increase productivity, reduce equipment downtime, and save money by applying the streamlined methods presented in this valuable resource. Complete coverage of each phase of the process, including: Budgeting Specification Procurement Layout Foundation Installation Preparation Start up Maintenance

At the beginning of the twentieth century Britain was amongst the world leaders in the production of machine tools, yet by the 1980s the industry was in terminal decline. Focusing on the example of Britain's largest machine tool maker, Alfred Herbert Ltd of Coventry, this study charts the wider fortunes of this vital part of the manufacturing sector. Taking a chronological approach, the book explores how during the late nineteenth century the industry developed a reputation for excellence throughout the world, before the challenges of two world wars necessitated drastic changes and reorganisations. Despite meeting these challenges and emerging with confidence into the post-war market place, the British machine tool industry never regained its pre-eminent position, and increasingly lost ground to foreign competition. By using the example of Alfred Herbert Ltd to illuminate the broader economic and business history of the British machine tool industry, this study not only provides a valuable insight into British manufacturing, but also contributes to the ongoing debates surrounding Britain's alleged decline as a manufacturing nation.

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